

ABSTRACT OF THE DISCLOSURE

A reproduction apparatus is provided for reproducing
5 information stored on an optical medium. The apparatus
includes a light source for illuminating the optical
medium, the optical medium having at least one surface
containing information stored thereon; a focusing
arrangement operable to focus the light source on the at
10 least one surface containing information thereon; and a
detection arrangement operable to detect the information
stored on the optical medium. The optical medium includes

a first substrate having a first information surface;
a semitransparent reflection film formed on the first
15 information surface of the first substrate; a second
substrate having a second information surface; a reflection
film formed on the second information surface of the second
substrate; and an adhesive layer for adhering the first
substrate and the second substrate so that the first
20 information surface and the second information surface face
each other, wherein the thickness of the first substrate is
at least 0.56 mm, the thickness of the adhesive layer is at
least 30 μ m, the total thickness of the first substrate and
the adhesive layer is in the range of 0.59 mm to 0.68 mm,
25 and the adhesive layer includes an ultraviolet-curable
material.